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(54) **Coolant flow controlling method and apparatus**

Kühlmittelvolumenstromregelungsverfahren und Vorrichtung

Procédé et dispositif de contrôle du débit de fluide de refroidissement

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## Description

[0001] The present invention relates to coolant flow controlling methods and apparatus, and more particularly, a method and apparatus for controlling coolant flow rate for vehicle heating.

[0002] Current climate control systems in automobiles utilize a heater core to heat air that is directed into the cabin of the automobile to provide interior heating. The heater core is typically heated by circulating engine coolant from the engine through the heater core. (Coolant is a term relative to the engine temperature, as the coolant is used to "cool" the engine of the automobile, which is how the coolant obtains the thermal energy used to heat the air passing through the heater core, and thus the coolant is at a high temperature relative to atmospheric temperatures.) Typically, the rate of coolant flow through the heater core is governed by various parameters relating to the engine and/or automobile operation and/or coolant pump operation. By way of example, the rate of flow through the heater core may be directly related to engine RPM; the higher the RPM, the higher the coolant flow rate through the heater core. Still further, it may be related to the speed of a coolant pump. Alternatively or in addition to this, the rate of flow of coolant through the heater core may be related to the temperature of the engine. That is, for example, the rate of coolant flow may increase as the temperature of the engine increases. Indeed, in some designs for automobiles, coolant only circulates through the engine (and thus the heater core) when the temperature of the engine has reached a predetermined value. Thus, the rate of flow through the heater core of coolant is variable and controlled by parameters that are not directly related to the required heat output of the heater core. This is sometimes a problem, because by controlling the flow rate of coolant through the heater core solely based on engine parameters, the true need to achieve a minimum circulation rate through the heater core, which may be needed to ensure that the climate control system can provide hot air at an adequate temperature and at an adequate mass flow rate to the cabin, is ignored. Therefore, in some situations, the coolant flow rate may be too low to sufficiently heat the air being directed into the cabin so that the occupants of the cabin will feel comfortable. This is especially the case in situations of extremely cold ambient weather at low engine speeds and/or low coolant pump speeds (and thus low coolant flow rates).

[0003] Thus, low coolant flow rate may be a problem because, depending on the ambient temperatures and/or the increase in room temperature that the cabin occupants desire, the heater core may not be able to heat the air being directed into the cabin sufficiently for the occupants to feel comfortable.

[0004] One possible solution to the problem of low coolant flow at low engine speeds/low coolant pump speeds might be to simply maintain the flow of coolant through the engine, and thus the heater core, at a higher flow rate. However, this may result in a reduction in fuel efficiency as well as increased wear and tear on automobile components (e.g., a water pump that now must run twice as fast), thus making the automobile less economical, less environmentally friendly and more maintenance intensive.

[0005] Therefore, there is a need to better control the flow of coolant through the heater core to better ensure that the heater core is able to provide enough heated air to the cabin of an automobile so that occupants in the cabin feel comfortable, even at extremely cold and low engine/pump speed conditions, in a manner that provides for economical operation of the automobile in both the short and/or long term.

[0006] US-A-4930455 discloses a method for automatically adjusting the flow rate of engine coolant through a heater core in an automobile, wherein coolant flow rate is dependent on a difference between a sensed coolant temperature and a driver selected temperature.

[0007] The present invention, provides a method for automatically adjusting the flow rate of engine coolant through a heater core in an automobile, as set forth in claim 1.

[0008] The present invention, also provides a coolant flow control device, as set forth in claim 38.

[0009] Preferred and optional features of the present invention, are set forth in the dependent claims.

## BRIEF DESCRIPTION OF THE DRAWINGS

## [0010]

Fig 1 shows a table of exemplary empirical results for various coolant flow rates (based on engine speed) and air temperatures that will permit mapping of the performance and characterization of the heater core, at a maximum blower speed.

Fig 2 shows a table of total airflow mass flow rates for various Mix% values and blower voltages for an exemplary climate control system.

Fig 3 shows a table of the airflow that passes through the heater core as a function of Mix% and blower voltage for an exemplary climate control system.

Fig 4 shows a chart detailing a percentage of reference airflow passing through the heater core for an exemplary climate control system

Fig 5 shows a graphical representation of how an exemplary control system implemented according to the present

invention may behave utilizing an auxiliary electric pump to increase the flow rate of coolant through a heater core. Fig. 6 shows a schematic representation of a coolant flow control device according to an embodiment of the invention. Fig. 7 shows an algorithm for logic for implementing an embodiment of the present invention. Fig. 8 shows another algorithm for logic for implementing another embodiment of the present invention.

## DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0011] The present invention provides a system for automatically adjusting the flow rate of engine coolant through a heater core of an automobile (such as, but not limited to, a car, an SUV, a minivan, a station wagon, a pickup truck, etc.). More specifically, the present invention permits the flow rate of engine coolant through the heater core of an automobile to be adjusted based on the thermal demand for hot air, produced by the heater core, that is directed into the cabin of an automobile to heat the automobile. To this end, according to a first embodiment of the present invention, the flow rate of engine coolant through the heater core is automatically increased to a higher flow rate for a period of time when the determined temperature difference between the coolant temperature just before the coolant enters the heater core and the temperature of heated air just as it exits the heater core is greater than a predetermined value, thus increasing the amount of heat per unit time that may be transferred to air passing through the heating core. A specific exemplary embodiment of the invention will now be described, after which details of various broader implementations of the invention will be discussed.

[0012] A first exemplary embodiment of the present invention may be implemented in an automobile that has an auxiliary coolant pump that will, when activated, increase the flow rate of coolant. That is, the auxiliary pump increases the flow rate of engine coolant above the rate which coolant would flow through the heater core if, for example, only the water (coolant) pump of the engine was operating. In the first embodiment of the invention, the auxiliary pump is activated, thus increasing the flow rate of engine coolant through the heater core, when the temperature difference between the temperature of coolant entering the heater core (as determined prior to activation of the auxiliary pump) and the temperature of air exiting the heater core (again as determined prior to activating the auxiliary pump), is greater than a predetermined temperature difference, which in the first embodiment is 20 degrees C.

[0013] By regulating the flow rate of engine coolant to the heater core so that a temperature difference of 20 degrees C or less between the coolant temperature entering the heater core and the temperature of air exiting the heater core is substantially maintained, the thermal demands on the heater core may be better achieved so that the occupants of the automobile will feel comfortable.

[0014] Details of some of the various implementations of the present invention will now be discussed.

[0015] First, it is noted that, in the embodiment just described, the flow rate of the engine coolant through the heater core is increased by activating an auxiliary pump. However, other embodiments of the present invention may be practiced by diverting additional coolant into the heater core and/or, for example, by increasing the speed of the main water pump for the engine. Indeed, in some embodiments of the invention, any device or means or method that may be effectively utilized to increase the flow rate of engine coolant through the heater core may be utilized to practice the present invention. Thus, hereinafter, the device/means/method to increase coolant flow rate will be referred to broadly as the "supplemental flow function (SFF)."

[0016] As noted above, one embodiment of the present invention relies on the determination of a temperature difference between the temperature of coolant before it enters the heater core and the temperature of the heated air exiting the heater core. In an embodiment of the invention, this temperature difference may be determined when the supplemental flow function is not activated, i.e., when the flow rate through the heater core is a flow rate that is controlled or otherwise determined, based solely on various engine parameters, such as engine RPM, engine temperature, heater water outlet temperatures, various flow control valve states, thermostats in the engine, etc. This flow rate, prior to activation of the supplemental flow function, will be referred to as a first flow rate, which may be a constant flow rate or a variable flow rate (based on engine parameters, etc.).

[0017] The present invention thus may rely on the temperature difference between the incoming coolant and the heated air exiting the heater core when the coolant is at the first flow rate to determine whether or not the flow rate of the coolant should be increased.

[0018] If the temperature difference between the coolant and the heated air exiting the heater core is determined to be greater than the predetermined amount (e.g., 20 degrees C) when the coolant is circulated through the heater core at the first flow rate, the flow rate of coolant through the heater core may be automatically increased to a second flow rate higher than the first flow rate by activation of the supplemental flow function. This second flow rate may be a predetermined flow rate which may be based on empirical data indicating that the second flow rate will result in sufficient coolant flow through the heater core so that heated air may be sufficiently supplied to the cabin of the automobile for a given ambient temperature, heated air flow rate, desired cabin room temperature, etc. In some embodiments of the invention, this second flow rate may be a flow rate that is independent of the first flow rate, while in other embodiments of the present invention, this second flow rate may be an increase of a predetermined amount above the first flow rate

(i.e., a delta to the first flow rate), whatever that first flow rate may be prior to activation of the supplemental flow function. This increase may be linearly or may be non-linearly related to the first flow rate. Thus, in some embodiments of the present invention, the second flow rate to which the flow rate of the coolant is increased from the first flow rate is any flow rate that will result in a sufficient coolant flow rate to permit the heater core to adequately heat the air used to heat the interior cabin of the automobile.

[0019] By "determining the temperature difference" between the temperature of the coolant entering the heater core and the temperature of the air exiting the heater core, it is meant any method or apparatus that may be used to measure, estimate, approximate, etc., the temperature difference between the coolant and the heated air that will allow the present invention to be practiced. Thus, in an embodiment of the present invention, the temperature difference may be determined by measuring the temperature of the incoming coolant and the air exiting the heater core. This embodiment may be implemented, for example, by placing a first temperature sensor adjacent to the heater core on the outlet side in the air path of the heated air and placing a second temperature sensor on or in the coolant pipe that provides coolant to the heater core, adjacent to the heater core. Control logic for implementing this embodiment may follow an algorithm according to Fig. 7.

[0020] In other embodiments of the present invention, the temperature difference may be estimated. In one embodiment of the invention that utilizes temperature difference estimation, the temperature of the coolant at the first flow rate may be measured as just discussed, and the temperature of the air exiting the heater core may be determined by estimating the temperature of the air exiting the heater core. (This estimate may be based on empirical data that is indicative of the temperature of the heated air exiting the heater core, and is discussed in greater detail below.)

[0021] The ability to estimate the outlet temperature of the air flowing through the heater core provides certain advantages other than eliminating the need for a temperature sensor near the heater core. For example, temperature estimates may be used in determining when to selectively deactivate the supplemental flow function, which will now be discussed.

[0022] The embodiment of the present invention discussed above to activate the supplemental flow function utilizes a determined temperature difference between the temperature of the incoming coolant at the first flow rate (i.e., prior to implementing the supplemental flow function) and the temperature of the heated air exiting the heater core. To achieve the full advantage of the present invention, the supplemental flow function may be alternately activated and deactivated, thus increasing fuel efficiency and reducing wear on parts.

[0023] In some embodiments of the invention, the deactivation of the supplemental flow function may be determined utilizing control logic that is based on an estimation of the heater core performance as if the supplemental flow function was disabled. Such control logic may follow an algorithm shown in Fig. 8. This is done because, while determining whether to disable the supplemental flow function, the supplemental flow function is then enabled, and thus actual measurements of the temperature difference between the coolant flow before it enters the heater core and air temperature exiting the heater core with the supplemental flow function disabled cannot be obtained. Thus, these values must be estimated. This estimation may be performed as discussed above. By performing this estimation of the temperature difference, the likelihood that the supplemental flow function would be deactivated while conditions are not sufficient to remain in the deactivated state are substantially reduced and/or eliminated.

[0024] The deactivation of the supplemental flow function (SFF) based on the estimation of heater performance will now be presented in an exemplary embodiment. After increasing the flow rate from the first coolant flow rate by activation of the supplemental flow function, while the supplemental flow function is activated, an estimate of the temperature difference between the coolant and the air exiting the heater core is automatically obtained based on the assumption that the coolant is flowing at a flow rate lower than the flow rate present while the supplemental flow function is activated, i.e., the lower flow rate is the rate or about the rate of fluid flow that would be present if the supplemental flow function was deactivated at that time. If it is determined that the estimated temperature difference is less than a predetermined temperature difference, the flow rate of the coolant would then be reduced by deactivating the supplemental flow function.

[0025] It is noted that this second predetermined temperature difference (SFF deactivation) may be different than the predetermined temperature difference used to determine when to start the supplemental flow function (SFF). That is, the temperature difference relied on to determine whether or not to activate the supplemental flow function may be different than the temperature difference relied on to determine whether to deactivate the supplemental flow function.

In one embodiment of the present invention, this latter temperature difference is less than the former temperature difference. By way of example only and not by way of limitation, the first temperature difference may be a temperature difference of 20 degrees C, while the second temperature difference may be a temperature difference of 16 degrees C. Utilizing different values of temperature difference may prevent rapid reactivation and deactivation of the supplemental flow function. For example, if the temperature difference over a span of, say, 10 seconds, drops from 19 degrees C to just above 20 degrees C, the supplemental flow function would be activated. If the first and second temperature differences were set to be close to one another, for example, 20 degrees C and 19 degrees C, respectively, the supplemental flow function would probably almost immediately be deactivated, as the temperature difference might change to just below 19 degrees quickly upon activation of the supplemental flow function. Then, after perhaps 10 or 20 seconds, when the temperature difference drops below 20 degrees C, the supplemental flow function would again be activated. Thus,

improved results may be obtained by utilizing a large enough temperature difference between the two temperature differences so that a smoother operation and more efficient operation of the supplemental flow function will result.

[0026] The values of the first and second predetermined temperature differences used to implement the present invention in an automobile may be determined based on empirical testing, and thus may be different for various climate systems. However, it has been found that in some embodiments of the present invention, a suitable first temperature difference (SFF activation) is about 20 degrees C while a suitable second temperature difference (SFF deactivation) is about 16 degrees C. In other embodiments of the present invention, the first predetermined temperature difference is about one-fourth greater than the second predetermined temperature difference.

[0027] Another method of controlling the activation and deactivation of the supplemental flow function to implement the present invention is to activate the supplemental flow function for a predetermined period of time, thus increasing the coolant flow rate to the second flow rate, after which the supplemental flow function is deactivated, thus decreasing the flow rate of coolant to a third flow rate lower than the second flow rate. This third flow rate may be the same as the first flow rate, but could also be different. After the deactivation of the supplemental flow function, the temperature difference between the coolant before it enters the heater core and the temperature of the heated air exiting the heater core may then be determined, either by estimating the difference or by measuring the difference, as discussed above. If this temperature difference is greater than a predetermined temperature difference, activation of the supplemental flow function will then commence for another predetermined period of time, which may be the same as or different from the first predetermined period of time.

[0028] The optimal periods of activation times may be determined through empirical testing and/or through theoretical calculations. Still further, in other embodiments of the present invention, the optimal periods of reactivation based on a determined temperature difference may also be empirically based or be based on calculations.

#### Outlet Air Temperature Estimation Bases.

[0029] Outlet air temperature estimations, and thus estimates of the temperature difference between the coolant before it enters the heater core and the temperature of the air exiting the heater core, may be made/determined based on various factors. The following discussion explains how these factors, many of which may be determined through empirical testing, may be developed and implemented in the present invention.

[0030] In one embodiment of the present invention, empirical testing is performed to obtain data which may be used to develop equations, data sets, and/or algorithms that may be used to determine the temperature difference, and thus to determine whether to adjust the flow rate of the engine coolant through the heater core. In other embodiments of the invention, calculations may be performed to develop this data. Still further, in other embodiments of the invention, known values/equations may be used to presume or estimate certain parameters to develop this data. Indeed, some embodiments of the present invention may be practiced by using empirical data obtained by testing every possible scenario of variables that influence the outlet temperature of the heated air such that all that is necessary, when implementing the present invention, is to identify values for these variables and then, utilizing, for example, a lookup table, look up a value for the outlet temperature of the air. Other embodiments of the present invention may be practiced utilizing a combination of empirical test data as well as the theoretical computational data obtained based on results from the empirical testing. An embodiment of the present invention that utilizes this latter method will now be described.

[0031] An equation to determine the outlet temperature  $T_{ao}$  of air exiting the heater core that may be used to implement the present invention is as follows:

$$T_{ao} = \{ (T_{ci} - (T_{ci} - T_{ai}) \cdot e^{(-UA/Cc \cdot (1 + Cc/Ch))}) / (1 + Cc/Ch) \} \quad (1)$$

where  $T_{ci}$  is the temperature of coolant at the inlet of the heater core;  $T_{ai}$  is the temperature of the air entering the heater core.

[0032] Equation (1) may be used to obtain the temperature of the air exiting the heater core by obtaining temperature values for the temperature of the coolant entering the heater core,  $T_{ci}$ , obtaining values for the temperature of the air entering the heater core,  $T_{ai}$ , (i.e., the temperature of the air immediately before it is heated), and obtaining values for  $Cc/Ch$  and  $UA/Cc$  from, for example, a lookup table, for a given coolant flow rate and/or a given air flow rate.

[0033]  $UA/Cc$  and  $Cc/Ch$  in equation (1) are variables that relate to the performance of the heater core, values which may be determined based on empirical data.  $Cc/Ch$  is a variable dimensionless ratio of the air flow enthalpy per degree and the coolant flow enthalpy per degree, obtained from tests on the heater core, while  $UA/Cc$  is a performance parameter of the heater core, that is directly related to  $Cc/Ch$ . Recognizing that heater performance depends on the flow rate ratio between the air and the water, which varies with the flow rate of the coolant through the heater core, as well as the rate of flow of air through the heater core,  $UA/Cc$  and  $Cc/Ch$  will vary based on the flow rate of coolant through the heater

core and the flow rate of air through the heater core. Thus, by utilizing the corresponding value of UA/Cc and Cc/Ch for a given flow rate of coolant through the heater core and flow rate of air through the heater core in equation (1), the temperature of the air leaving the heater core may be determined, at the given flow rate of coolant through the heater core and flow rate of air through the heater core.

[0034] Relying on simple energy balance considerations, the equation below may be used to calculate values of Cc/Ch for various inlet and outlet temperatures:

$$Cc/Ch = (T_{ci} - T_{co}) / (T_{ao} - T_{ai}) \quad (2)$$

where  $T_{ci}$  is temperature of the coolant at the inlet of the heater core;  $T_{co}$  is temperature of the coolant at the outlet of the heater core;  $T_{ao}$  is temperature of the air exiting the heater core; and  $T_{ai}$  is temperature of the air entering the heater core.

[0035] The temperature variables of the coolant and heated air of equation (2) may be determined empirically by placing sensors at coolant and air heater core inlet and outlet points on a test vehicle (or other appropriate test assembly) that will reflect the climate control system in which the present invention is implemented. By obtaining temperature values to be used in equation (2) at various coolant flow rate speeds and various air flow speeds, values for Cc/Ch may be determined for corresponding coolant flow rates and various air mass flow rates that may be used in equation (1) to determine  $T_{ao}$ .

[0036] It is noted that equation (1) utilizes the coolant flow enthalpy per degree vs. the heater core air flow enthalpy per degree. However, embodiments of the present invention may be practiced utilizing equations that use the inverse of Cc/Ch; Ch/Cc. Thus, some embodiments of the present invention may be practiced by utilizing empirical data to formulate any combination of enthalpy per degree of coolant and airflow, respectively, that will permit the outlet temperature of the air exiting the heater core to be estimated. Still further, recognizing that equation (2) utilizes inlet and outlet temperatures of the coolant and the air with respect to the heater core, an embodiment of the present invention may be practiced by recording some or all of these temperatures at various coolant flow rates and air flow rates, storing these values in a lookup table onboard the automobile, and using the values to determine a value for Cc/Ch. Thus, some embodiments of the present invention may be practiced by utilizing any empirical data points that will permit the temperature of the air exiting the heater core to be estimated to implement coolant flow rate control according to the present invention.

[0037] It can be seen, equation (1) contains a second ratio, UA/Cc. This ratio is known as the heater core performance parameter, which is dependent on coolant temperature drop through the heater core. Values for this ratio for various coolant flow rates and heater core air flow rates may be determined based on empirical results, just as was done to determine Cc/Ch, utilizing the equation:

$$UA/Cc = (T_{ao} - T_{ai}) / \Delta T(lm) \quad (3)$$

where,

$$\Delta T(lm) = (-T_{ci} + T_{co} - T_{ao} + T_{ai}) / ( \ln [ (T_{co} - T_{ao}) / (T_{ci} - T_{ai}) ] ).$$

[0038] By plotting calculated values of UA/Cc vs.  $T_{ci} - T_{co}$ , for the obtained empirical data, with UA/Cc on the vertical axis, a value for the heater core distribution factor, HCD, which serves as an experimentally determined heater core correction factor, may be determined from the slope of the line that estimates the values of UA/Cc. Further, a dimensionless isothermal coolant overall heat transfer coefficient, UA'/Cc, which may be determined from the intercept of the slope of the line that estimates values of UA/Cc (i.e., where  $T_{ci} - T_{co} = 0$ ).

[0039] Once values for UA'/Cc and HCD are determined for a given heater core, equation (4), below, may be used to determine a value of UA/Cc for a given value of Cc/Ch:

$$UA/Cc = UA'/Cc - HCD \cdot Cc/Ch \cdot (T_{ci} - T_{ai}) \quad (4)$$

[0040] Thus, by utilizing equation (4) in equation (1), values of  $T_{ao}$  may be determined for a given  $Cc/Ch$  value and given  $T_{ci}$  and  $T_{ai}$  values. It is further noted that embodiments of the present invention may be practiced by relying on the teachings contained in SAE Technical Paper Series 960684, entitled "HVAC System Analysis Method for Testing," authored by Eisenhour, Kawakami, and Tsunada, presented at the International Congress & Exposition in Detroit Michigan in February 26-29, 1996, the contents of which are incorporated herein by reference in their entirety.

[0041] It is further noted that equation (4) can be considered an approximation for  $HCD \cdot (T_{ci} - T_{co})$ , which is  $HCD \cdot (Cc/Ch) \cdot (T_{ao} - T_{ai})$ . This correct equation can be solved through iteration with equation (1) above, as both depend on  $T_{ao}$ . Since  $HCD$  and  $Cc/Ch$  tend to be small, the error introduced in  $U/A Cc$  by using  $T_{ci}$  in place of  $T_{ao}$  is small, and thus equation (4) produces acceptable results. (In practice,  $HCD$  can be adjusted slightly to take up the error.) Of course, some embodiments of the present invention can be practiced utilizing the correct equations, as would be understood by one of ordinary skill in the art furnished with the knowledge conveyed by this application.

[0042] As noted above, values for  $Cc/Ch$  to be used in the above equations may be empirically determined for various coolant flow rates and various heater core air flow rates. However, some embodiments of the present invention may be practiced by utilizing values of  $Cc/Ch$  obtained by simply empirically determining values of  $Cc/Ch$  at the maximum flow rate of air through the heater core, and then scaling the values of  $Cc/Ch$  for lower air flow rates. That is, to practice some embodiments of the present invention, all that may be necessary is to obtain values of  $Cc/Ch$  that are empirically determined for a maximum air flow rate through the heater core at variable coolant flow rates.

[0043] Fig. 1 shows a table of exemplary empirical results for various coolant flow rates and air temperatures that will permit mapping of the performance and characterization of the heater core, at a maximum blower speed blowing air through the heater core, represented by a blower voltage of 13.4 volts, and thus at the maximum air flow rate of air through the heater core with the mix door to the heater core fully open (i.e., no air bypasses the heater core). In the table of Fig. 1, coolant flow rate is correlated to an operational parameter of an automobile, specifically, in this case, engine RPM. In the heater circuit used to obtain the value shown in Fig. 1, the rate of coolant flow increases with increasing engine RPM. As can be seen from Fig. 1, determined values for  $Cc/Ch$  vary depending on engine RPM. The higher the RPM, the lower the value of  $Cc/Ch$ .

[0044] In the embodiments of the invention that utilize values of  $Cc/Ch$  that were empirically determined at maximum blower speeds and maximum air mix door opening (i.e., maximum heater core air output), a scaling factor may be utilized to obtain values of  $Cc/Ch$  to be used in equation (1) and equation (4) to determine the value of the temperature of air passed through the heater core for lower air mass flow rates through the heater core. Thus,  $Cc/Ch$  may be scaled based on the speed of the air through the core and the percentage of air passed through the heater core relative to the airflow rate through the heater core during the empirical testing.

[0045] A method of determining such a scaling factor for  $Cc/Ch$  will now be discussed. In heater systems for automobiles, there is an air mix door that varies the amount of air that passes through the heater core. During empirical testing to obtain values of  $Cc/Ch$ , this mix door may be fully open. The location of this mix door is correlated to a parameter that will be labeled "Mix%." This parameter represents the percentage of the total airflow introduced into the cabin of the automobile through a conditioned air vent that is passed through the heater core. It is noted that the total airflow of air (i.e., the amount of air passing through the heater core plus the amount of air bypassing the heater core) is affected by the location of the mix door, and thus affected by the Mix% value. This is because the heater core itself presents an airflow restriction. Thus, values of total airflow are first determined for various Mix% values at various blower speeds. These total airflow values may be determined empirically and/or by utilizing estimates based on fluid flow equations that account for the airflow restriction presented by the heater core. Fig. 2 shows a table of total cabin airflow mass flow rates ( $m^3/min$ ) for various Mix% values and blower voltages for an exemplary climate control system.

[0046] Next, the amount of airflow that passes through the heater core is determined for various door positions. This may be determined by taking the Mix% value and multiplying it by the total airflow. However, in other embodiments of the present invention, the amount of airflow that passes through the heater core may be determined empirically. Still further, in other embodiments of the present invention, the amount of airflow that passes through the heater core may be determined utilizing equations that take into account the airflow restriction presented by the heater core. Fig. 3 shows a table of the airflow that passes through the heater core as a function of Mix% and blower voltage for an exemplary climate control system.

[0047] To determine the scaling value for  $Cc/Ch$  at various airflow rates passing through the heater core and at various Mix% values, the value of the airflow passing through the heater core at a given Mix% and blower voltage is divided by the total airflow rate when the Mix% is at 100% (i.e., when all of the air that leaves the conditioned air outlet vent has passed through the heater core). This total airflow value may be determined empirically while developing values for  $Cc/Ch$  for various coolant flow speeds. Fig. 4 shows a chart detailing a percentage of reference airflow passing through the heater core for an exemplary climate control system. These percentages are then used to scale  $Cc/Ch$  to obtain values that will be used to estimate the outlet temperature of the heater core based on a given blower voltage and a given Mix% (i.e., air mix door position) at various automobile component parameters.

[0048] As noted above, some embodiments of the present invention may use values of  $Cc/Ch$  that are empirically

determined for various coolant flow speeds as well as various blower voltages (blower speeds) and Mix% values. Recognizing the time consumption that will be required to obtain such information, some embodiments of the invention may be practiced utilizing values of Cc/Ch determined for a limited number of blower speeds, coolant flow rates, and Mix% values over a range of blower speed rates, coolant flow rates, and mix door positions, and then the "missing" values for Cc/Ch may be determined by interpolation. Thus, values of Cc/Ch to be used in the above equations to estimate the outlet temperature of the air exiting the heater core may be determined in some embodiments in any manner that will allow the control system of the present invention to be practiced with a degree of accuracy that is deemed reasonable under the circumstances.

#### 10 Identifying Cc/Ch

[0049] Some more sophisticated embodiments of the present invention may be practiced by repeatedly determining the scaling factor for Cc/Ch for various blower speeds, mix door positions, and various coolant flow rates onboard the automobile. However, other embodiments of the present invention may be practiced by predetermining the scaling factors for the various flow rates and blower speeds and storing these in a lookup table onboard the automobile. Still further, other embodiments of the present invention may be practiced by scaling the values of Cc/Ch beforehand and storing these scale values in a lookup table onboard the automobile based on blower speed, percent mix, and a given coolant flow rate. Thus, some embodiments of the present invention may be practiced with any means or method to determine values of Cc/Ch or proxy values of Cc/Ch that may be used to estimate the temperature of the air exiting the heater core.

[0050] Fig. 5 shows a graphical representation of how an exemplary control system implemented according to the present invention may behave utilizing an auxiliary electric pump to increase the flow rate of coolant through a heater core. From Fig. 5, it can be seen that the mix% favoring full hot will have a tendency to require SFF activation.

#### 25 Implementation Logic

[0051] The present invention includes a method to practicing the invention, software to practice the invention, and apparatuses configured to implement the present invention, including a climate control device for a cabin of an automobile. An exemplary apparatus for practicing the present invention may be seen in Fig. 6, which shows a schematic representation of a coolant flow control device according to an embodiment of the invention. Fig. 6 shows an electronic processor 100, which is in communication with an engine 200, an auxiliary pump 300, the outlet of a heater core 400, a coolant flow pipe 500 at the inlet to the heater core 400, and a memory 150, which may be a part of the processor 100 or may be separate from the processor 100. The processor 100 may be adapted to automatically determine the temperature difference between the temperature of the coolant at the first flow rate before the coolant enters the heater core 400 and a temperature of air exiting the heater core 400, and to automatically command an increase in the flow rate of the coolant to a second flow rate higher than the first flow rate if the temperature difference is greater than a stored predetermined temperature difference stored in the memory 100. Still further, processor 100 may be adapted to utilize an algorithm based on some or all of the equations, variables, and/or constants discussed herein. Memory 150 may store the variables and/or constants that will be used by the processor to automatically implement the present invention. These variables and constants may be stored in look-up tables in the memory. Still further, the memory may store an array of solutions for some or all of the above equations, such that calculations by the processor may be reduced and/or eliminated. Still further, the memory may store solutions to equations in a manner such that all that is necessary is to look-up those solutions based on an array of known values.

[0052] Thus, embodiments of the present invention may utilize lookup tables in lieu of and/or in addition to utilizing algorithms based on the equations above. In such embodiments, solutions for a wide range of climate control scenarios (i.e., different variables/constants) may be predetermined and thus stored in a memory, from which these solutions may be looked up based on a provided array of variables. However, other embodiments of the present invention may be practiced utilizing algorithms based on the above equations. Still further, a combination of these may be used to implement the present invention.

[0053] Fig. 6 shows that the processor 100 is in communication with temperature sensors 110. In the assembly shown, temperature sensor 110 relays temperature information from the sensor to processor 100. Still further, Fig. 6 shows that processor 100 is also in communication with auxiliary pump 300, to which it may send commands to increase the flow rate or to decrease the flow rate of coolant through the heater core 400. The processor 100 may also be in communication with the engine 200, to determine a parameter of the engine that is indicative of the rate of fluid flow through the heater core. Alternatively or in addition to this, the processor may be in communication with a device, such as a flow meter, that measures the flow rate of coolant and reports this measured flow rate to the processor 100.

[0054] The coolant flow device, methods, and software according to the present invention may be utilized in conjunction with a climate control device of an automobile. By way of example only and not by way of limitation, the methods and



apparatuses and software according to the present invention may be utilized in a system for automatically controlling a climate in a cabin of an automobile according to U.S. Patent No. 6,782,945 to Eisenhower, issued on August 31, 2004, entitled Dual Zone Automatic Climate Control Algorithm Utilizing Heat Flux Analysis, the contents of which are incorporated by reference herein in their entirety. Thus, some embodiments of the present invention include providing conditioned air to the cabin from a conditioned air outlet, where the present invention is utilized to ensure or otherwise improve the chances that an adequate outlet temperature will be achieved.

[0055] It is further noted that when referring to an algorithm based on the above equations, it is meant any routine or equation(s) that may be derived or extrapolated from the above equations, including equations developed (or similar equations) to formulate other equations that may be used to practice the invention.

[0056] Given the disclosure of the present invention, one versed in the art would appreciate that there may be other embodiments and modifications within the scope of the present invention. Accordingly, all modifications attainable by one versed in the art from the present disclosure within the scope of the present invention are to be included as further embodiments of the present invention. The scope of the present invention accordingly is to be defined as set forth in the appended claims.

## Claims

1. A method for automatically adjusting the flow rate of engine coolant through a heater core in an automobile, comprising:

automatically determining a temperature difference between the temperature of coolant at a first flow rate before the coolant enters a heater core and a temperature of air exiting the heater core; and  
automatically increasing the flow rate of the coolant to a second flow rate higher than the first flow rate if the temperature difference is greater than a first predetermined temperature difference.

2. The method of claim 1, wherein the temperature difference is determined by measuring the temperatures of the coolant entering the heater core and the air exiting the heater core.

3. The method of claim 1, wherein the temperature of the coolant at the first flow rate is determined by measuring the temperature of the coolant, and wherein the temperature of the air exiting the heater core is determined by estimating the temperature of the air exiting the heater core.

4. The method of claim 1, further comprising:

after increasing the coolant flow rate from the first coolant flow rate, automatically estimating a temperature difference between the temperature of coolant before the coolant enters the heater core and temperature of air exiting the heater core as if the coolant was at a third flow rate lower than the second flow rate; and  
if the estimated temperature difference is less than a second predetermined temperature difference, reducing the flow rate of the coolant to about the third flow rate.

5. The method of claim 4, wherein the first predetermined temperature difference is greater than the second predetermined temperature difference.

6. The method of claim 5, wherein the first predetermined temperature difference is about 20°C.

7. The method of claim 4, wherein the first predetermined temperature difference is about 1/4 greater than the second predetermined temperature difference.

8. The method of claim 4, further comprising:

after reducing the flow rate of the coolant to about the third flow rate, automatically determining a second temperature difference between the temperature of the coolant before the coolant enters the heater core and a temperature of air exiting the heater core by measuring the temperatures of the coolant entering the heater core and the temperature of the air exiting the heater core; and  
automatically increasing the flow rate of the coolant if the second temperature difference is greater than the first predetermined temperature difference.

9. The method of claim 1, further comprising:

decreasing the flow rate of the coolant from the second flow rate to a third flow rate lower than the second flow rate after the coolant flows at the second flow rate for a predetermined period of time.

10. The method of claim 9, further comprising:

after decreasing the flow rate of the coolant from the second flow rate to the third flow rate, automatically determining a second temperature difference between the temperature of coolant before the coolant enters a heater core and a temperature of air exiting the heater core; and automatically increasing the flow rate of the coolant if the temperature difference is greater than the first predetermined temperature difference.

11. The method of claim 10, wherein the second temperature difference is determined by measuring the temperatures of the coolant entering the heater core and the air exiting the heater core.

12. A method for automatically controlling the climate in a cabin of an automobile, comprising:

automatically adjusting the flow rate of engine coolant through a heater core by a method according to any preceding claim; and providing heated air to the cabin from the heater core.

13. The method of claim 1 or 12, wherein the temperature of air exiting the heater core is estimated.

14. The method of claim 13, wherein the estimate for the temperature of air exiting the heater core is based on the percentage of the total conditioned air introduced into the cabin that passes through the heater core.

15. The method of claim 13, wherein the estimate for the temperature of air exiting the heater core is based on a blower speed that blows conditioned air into the cabin.

16. The method of claim 14, wherein the estimate for the temperature of air exiting the heater core is based on the mass flow rate of air passing through the heater core.

17. The method of claim 13, wherein the estimate for the temperature of air exiting the heater core is based on empirical data previously obtained relating to at least one operational parameter of an automobile component affecting coolant flow rate.

18. The method of claim 13, wherein the estimate for the temperature of air exiting the heater core is based on the enthalpy per degree of coolant flowing through the heater core and the enthalpy per degree of air flowing through the heater core.

19. The method of claim 18, wherein the estimate for the temperature of air exiting the heater core is based on a predetermined ratio of the enthalpy per degree of coolant flowing through the heater core and the enthalpy per degree of air flowing through the heater core.

20. The method of claim 19, wherein the predetermined ratio used as a basis to estimate the temperature of air exiting the heater core varies with respect to at least one variable operational parameter of an automobile component affecting coolant flow rate.

21. The method of claim 20, further comprising automatically scaling the ratio based on a percentage of the total conditioned air introduced into the cabin that passes through the heater core and a blower speed that blows conditioned air into the cabin.

22. The method of claim 20, wherein the ratio is further based on a percentage of the total conditioned air introduced into the cabin that passes through the heater core and a blower speed that blows conditioned air into the cabin.

23. The method of claim 20, wherein the temperature estimate is further based on an effective overall heat transfer coefficient of the heater core.

24. The method of claim 13, wherein the estimate for the temperature of air exiting the heater core is based on a measured temperature of air entering the heater core.

25. The method of claim 13, wherein the estimate for the temperature of air exiting the heater core is based on a measured temperature of coolant entering the heater core

26. The method of claim 13, wherein the estimate for the temperature of air exiting the heater core is based on a heater core distribution factor.

27. The method of claim 1, including :

automatically obtaining a value indicative of a mix door position;  
 automatically obtaining a value indicative of a flow rate of air through the heater core;  
 automatically obtaining a value indicative of the first flow rate of coolant;  
 automatically measuring the temperature of coolant before the coolant enters the heater core;  
 automatically measuring the temperature of air before the air passes through the heater core;  
 automatically determining a temperature of air exiting the heater core based on the automatically obtained value indicative of the mix door position, the automatically obtained value indicative of the flow rate of air through the heater core, the automatically obtained value indicative of the first flow rate of coolant, the automatically measured temperature of coolant, and the automatically measured temperature of air; and  
 automatically determining the temperature difference between the automatically measured temperature of the coolant before the coolant enters the heater core and the automatically determined temperature of air exiting the heater core.

28. The method of claim 1, including:

utilizing an algorithm relating to at least the equation:

$$T_{ao} = [(T_{ci} - (T_{ci} - T_{ai}) \cdot e^{(-UA/C_c \cdot (1 + C_c/Ch))})]/(1 + C_c/Ch)$$

where,

$T_{ao}$  = a temperature of air exiting the heater core,  
 $T_{ci}$  = a temperature of coolant at the inlet of the heater core,  
 $T_{ai}$  = a temperature of air prior to entering the heater core,  
 $C_c/Ch$  = a variable ratio of coolant enthalpy per degree and heater core enthalpy per degree, and  
 $UA/C_c$  = a variable heater core performance parameter based on  $C_c/Ch$ ;

automatically determining  $T_{ao}$  of air passing through the heater core utilizing the algorithm; and  
 automatically determining a temperature difference between the temperature of coolant at the first flow rate before the coolant enters a heater core and  $T_{ao}$ .

29. The method of claim 28, wherein the value of  $C_c/Ch$  used in the algorithm is determined at least based on a blower speed and a coolant flow rate.

30. The method of claim 29, wherein the value of  $C_c/Ch$  used in the algorithm is further based on a percentage of air introduced into the cabin that passes through the heater core.

31. The method of claim 1, when used for automatically controlling the climate in the cabin of the automobile, including,

automatically increasing and decreasing the flow rate of coolant entering the heater core based on the temperature difference between the temperature of the coolant before the coolant enters the heater core and the temperature of air exiting the heater core.

32. The method of claim 31, wherein the temperature difference is an estimated temperature differences.

33. The method of claim 31, wherein increasing the flow rate of coolant is based on a temperature difference that is determined by measuring the temperature of the coolant entering the heater core and the temperature of the air exiting the heater core.
34. The method of claim 31, wherein the temperature of the coolant is determined by measuring the temperature of the coolant, and wherein the temperature of the air exiting the heater core is determined by estimating the temperature of the air exiting the heater core.
35. The method of claim 31, wherein decreasing the flow rate of coolant entering the heater core is based on an estimate of a temperature difference between the temperature of the coolant before the coolant enters the heater core and the temperature of air exiting the heater core that would be present if coolant flow rate is only controlled by at least one of an engine's coolant pump speed and a temperature of an engine in the automobile, the estimate of temperature difference being less than a predetermined temperature difference.
36. The method of claim 35, wherein the temperature difference between the temperature of the coolant before entering the heater core and the temperature of air exiting the heater core used to base the increase in the flow rate of coolant is greater than, by a predetermined amount, the estimated temperature difference between the temperature of the coolant before the coolant enters the heater core and the temperature of air exiting the heater core used to base the decrease in the flow rate of coolant.
37. The method of claim 31, wherein increasing the flow rate of coolant entering the heater core is performed by activating a supplemental flow function, and decreasing the flow rate of coolant entering the heater core is based on an estimate of a temperature difference between the temperature of the coolant before the coolant enters the heater core and the temperature of air exiting the heater core that would be present if the supplemental flow function was deactivated.
38. A coolant flow control device, comprising:
- an electronic processor (100) and a memory (150), wherein the memory (150) stores a value for a first predetermined temperature difference, and wherein the processor (100) is adapted to automatically adjust the flow rate of engine coolant through a heater core (400) in an automobile based on:
- an automatically determined temperature difference between the temperature of coolant at a first flow rate before the coolant enters a heater core (400) and a temperature of air exiting the heater core (400); wherein the processor (100) is further adapted to automatically command an increase in the flow rate of the coolant to a second flow rate higher than the first flow rate if the temperature difference is greater than the stored value for the first predetermined temperature difference.
39. The device of claim 38, wherein the processor (100) is further adapted to receive signals indicative of temperature measurements of the coolant entering the heater core (400) and the air exiting the heater core (400), and wherein the processor (100) is adapted to use the received signals to automatically determine the temperature difference between the temperature of coolant before the coolant enters the heater core (400) and the temperature of air exiting the heater core (400).
40. The device of claim 38, wherein the processor (100) is further adapted to:
- receive a signal indicative of a temperature measurement of the coolant entering the heater core (400) at the first flow rate; and
- estimate the temperature of the air exiting the heater core (400).
41. The device of claim 38, wherein the memory (150) further stores a value for a second predetermined temperature difference, and wherein the processor (100) is further adapted to:
- automatically estimate a temperature difference, after issuing the command to increase the coolant flow rate from the first coolant flow rate to the second coolant flow rate, between the temperature of coolant before the coolant enters a heater core (400) and the temperature of air exiting the heater core (400) as if the coolant was at a third flow rate lower than the second flow rate, and
- issue a command to reduce the flow rate of the coolant to about the third flow rate if the estimated temperature difference is less than the stored value of the second predetermined temperature difference.

42. The device of claim 41, wherein the stored value of the first predetermined temperature difference is greater than the stored value of the second predetermined temperature difference.

43. The device of claim 41, wherein the processor (100) is further adapted to:

automatically determine a second temperature difference, after issuing the command reducing the flow rate of the coolant to about the third flow rate, between the temperature of the coolant before the coolant enters the heater core (400) and the temperature of air exiting the heater core (400) based on measured temperatures of the coolant entering the heater core (400) and the temperature of the air exiting the heater core (400); and automatically issuing a command to increase the flow rate of the coolant if the second temperature difference is greater than the stored value of the first predetermined temperature difference.

44. The device of claim 38, further comprising:

a timer (120);  
wherein the memory (150) further stores a value for a predetermined period of time; and  
wherein the processor (100) is further adapted to issue a command to decrease the flow rate of the coolant from the second flow rate to a third flow rate lower than the second flow rate after the coolant flows at the second flow rate for a period of time measured by the timer (120) greater to or equal to the value of the predetermined period of time stored in the memory.

45. The device of claim 44, wherein the processor (100) is further adapted to:

automatically determine a second temperature difference, after issuing the command to decrease the flow rate of the coolant from the second flow rate to the third flow rate, between the temperature of coolant before the coolant enters the heater core (400) and the temperature of air exiting the heater core (400); and automatically issue a command to increase the flow rate of the coolant if the automatically determined temperature difference is greater than the stored value of the first predetermined temperature difference.

46. An apparatus for automatically controlling the climate in a cabin of an automobile, comprising:

a coolant flow control device according to claim 38, wherein the heater core (400) is adapted to supply heated air to the cabin to achieve a desired interior temperature.

47. The apparatus of claim 46, wherein the coolant flow control device comprises an auxiliary pump (300).

48. An automobile having the device of claim 38.

49. The device of claim 38, wherein the memory (150) stores at least one algorithm based on an equation to automatically determine the temperature of air exiting the heater core (400), the equation being based on variables including:

a temperature of air exiting the heater core,  
a temperature of coolant at the inlet of the heater core (400),  
a temperature of air prior to entering the heater core (400),  
a variable ratio of coolant enthalpy per degree and heater core enthalpy per degree,  $Cc/Ch$ , and  
a variable heater core performance parameter based on  $Cc/Ch$ ;

wherein

the electronic processor (100) is adapted to:

automatically determine the temperature of air leaving the heater core (400) utilizing the algorithm,  
automatically determine a temperature difference between the temperature of coolant at a first flow rate before the coolant enters the heater core (400), and the temperature of air leaving the heater core (400), and

automatically issue a command to increase the flow rate of the coolant to a second flow rate higher than the first flow rate if the temperature difference is greater than the stored value of the predetermined temperature difference.

50. The device of claim 49, wherein the memory (150) stores a plurality of values of Cc/Ch relating to blower speed and coolant flow rate, and wherein the processor is adapted to select a value of Cc/Ch based on an inputted blower speed and an inputted coolant flow rate.
51. The device of claim 49, wherein the memory (150) stores a plurality of values of Cc/Ch relating to blower speed, coolant flow rate, and a percentage of air introduced into the cabin that passes through the heater core (400), and wherein the processor (100) is adapted to select a value of Cc/Ch based on an inputted blower speed, an inputted coolant flow rate, and an inputted percentage of air introduced into the cabin that passes through the heater core (400).
52. The method of claim 31, wherein decreasing the flow rate of coolant entering the heater core is based on an estimate of a temperature difference between the temperature of the coolant before the coolant enters the heater core and the temperature of air exiting the heater core that would be present if coolant flow rate is only controlled by the engines normal coolant pump, the estimate of temperature difference being less than a predetermined temperature difference.

# Patentansprüche

1. Verfahren zum automatischen Einstellen des Volumenstroms von Motorkühlmittel durch einen Heizkern in einem Kraftfahrzeug, umfassend:
- automatisches Bestimmen eines Temperaturunterschieds zwischen der Temperatur von Kühlmittel bei einem ersten Volumenstrom, bevor das Kühlmittel in einen Heizkern eintritt, und einer Temperatur von Luft, die aus dem Heizkern austritt; und
- automatisches Erhöhen des Volumenstroms des Kühlmittels auf einen zweiten Volumenstrom, der höher als der erste Volumenstrom ist, wenn der Temperaturunterschied größer als ein erster vorgegebener Temperaturunterschied ist.
2. Verfahren nach Anspruch 1, wobei der Temperaturunterschied durch Messen der Temperaturen des Kühlmittels, das in den Heizkern eintritt, und der Luft, die aus dem Heizkern austritt, bestimmt wird.
3. Verfahren nach Anspruch 1, wobei die Temperatur des Kühlmittels beim ersten Volumenstrom durch Messen der Temperatur des Kühlmittels bestimmt wird, und wobei die Temperatur der Luft, die aus dem Heizkern austritt, durch Schätzen der Temperatur der Luft, die aus dem Heizkern austritt, bestimmt wird.
4. Verfahren nach Anspruch 1, ferner umfassend:
- automatisches Schätzen eines Temperaturunterschieds zwischen der Temperatur von Kühlmittel, bevor das Kühlmittel in den Heizkern eintritt, und einer Temperatur von Luft, die aus dem Heizkern austritt, als ob das Kühlmittel bei einem dritten Volumenstrom wäre, der niedriger als der zweite Volumenstrom ist, nach dem Erhöhen des Kühlmittelvolumenstroms vom ersten Kühlmittelvolumenstrom; und
- Reduzieren des Volumenstroms des Kühlmittels auf etwa den dritten Volumenstrom, wenn der geschätzte Temperaturunterschied geringer als ein zweiter vorgegebener Temperaturunterschied ist.
5. Verfahren nach Anspruch 4, wobei der erste vorgegebene Temperaturunterschied größer als der zweite vorgegebene Temperaturunterschied ist.
6. Verfahren nach Anspruch 5, wobei der erste vorgegebene Temperaturunterschied etwa 20 °C beträgt.
7. Verfahren nach Anspruch 4, wobei der erste vorgegebene Temperaturunterschied etwa um 1/4 größer als der zweite vorgegebene Temperaturunterschied ist.
8. Verfahren nach Anspruch 4, ferner umfassend:
- automatisches Bestimmen eines zweiten Temperaturunterschieds zwischen der Temperatur des Kühlmittels, bevor das Kühlmittel in den Heizkern eintritt, und einer Temperatur von Luft, die aus dem Heizkern austritt, durch Messen der Temperaturen des Kühlmittels, das in den Heizkern eintritt, und der Temperatur der Luft, die aus dem Heizkern austritt, nach dem Reduzieren des Volumenstroms des Kühlmittels auf etwa den dritten

Volumenstrom; und  
 automatisches Erhöhen des Volumenstroms des Kühlmittels, wenn der zweite Temperaturunterschied größer  
 als der erste vorgegebene Temperaturunterschied ist.

- 5 9. Verfahren nach Anspruch 1, ferner umfassend:

Herabsetzen des Volumenstroms des Kühlmittels vom zweiten Volumenstrom auf einen dritten Volumenstrom,  
 der niedriger als der zweite Volumenstrom ist, nachdem das Kühlmittel für einen vorgegebenen Zeitraum beim  
 zweiten Volumenstrom strömt.

- 10 10. Verfahren nach Anspruch 9, ferner umfassend:

automatisches Bestimmen eines zweiten Temperaturunterschieds zwischen der Temperatur von Kühlmittel,  
 bevor das Kühlmittel in einen Heizkern eintritt, und einer Temperatur von Luft, die aus dem Heizkern austritt,  
 nach dem Herabsetzen des Volumenstroms des Kühlmittels vom zweiten Volumenstrom auf den dritten Volumenstrom; und  
 automatisches Erhöhen des Volumenstroms des Kühlmittels, wenn der Temperaturunterschied größer als der  
 erste vorgegebene Temperaturunterschied ist.

- 20 11. Verfahren nach Anspruch 10, wobei der zweite Temperaturunterschied durch Messen der Temperaturen des Kühlmittels, das in den Heizkern eintritt, und der Luft, die aus dem Heizkern austritt, bestimmt wird.

12. Verfahren zum automatischen Regeln des Klimas in einem Fahrgastraum eines Kraftfahrzeugs, umfassend

25 automatisches Einstellen des Volumenstroms von Motorkühlmittel durch einen Heizkern durch ein Verfahren nach einem der vorhergehenden Ansprüche; und  
 Bereitstellen von beheizter Luft aus dem Heizkern für den Fahrgastraum.

- 30 13. Verfahren nach Anspruch 1 oder 12, wobei die Temperatur der Luft, die aus dem Heizkern austritt, geschätzt wird.

14. Verfahren nach Anspruch 13, wobei die Schätzung für die Temperatur von Luft, die aus dem Heizkern austritt, auf dem Prozentsatz der gesamten klimatisierten Luft basiert, die in den Fahrgastraum eingeführt wird und durch den Heizkern durchtritt.

- 35 15. Verfahren nach Anspruch 13, wobei die Schätzung für die Temperatur von Luft, die aus dem Heizkern austritt, auf einer Gebläsedrehzahl basiert, die klimatisierte Luft in den Fahrgastraum bläst.

- 40 16. Verfahren nach Anspruch 14, wobei die Schätzung für die Temperatur von Luft, die aus dem Heizkern austritt, auf dem Massenvolumenstrom von Luft basiert, die durch den Heizkern durchtritt.

17. Verfahren nach Anspruch 13, wobei die Schätzung für die Temperatur von Luft, die aus dem Heizkern austritt, auf empirischen Daten basiert, die in Bezug auf wenigstens einen Betriebsparameter einer Kraftfahrzeugkomponente, die den Kühlmittelvolumenstrom beeinflusst, vorher erhalten werden.

- 45 18. Verfahren nach Anspruch 13, wobei die Schätzung für die Temperatur von Luft, die aus dem Heizkern austritt, auf der Enthalpie je Grad von Kühlmittel, das durch den Heizkern strömt, und der Enthalpie je Grad von Luft, die durch den Heizkern strömt, basiert.

- 50 19. Verfahren nach Anspruch 18, wobei die Schätzung für die Temperatur von Luft, die aus dem Heizkern austritt, auf einem vorgegebenen Verhältnis der Enthalpie je Grad von Kühlmittel, das durch den Heizkern strömt, und der Enthalpie je Grad von Luft, die durch den Heizkern strömt, basiert.

20. Verfahren nach Anspruch 19, wobei das vorgegebene Verhältnis, das als eine Basis zur Schätzung der Temperatur von Luft, die aus dem Heizkern austritt, verwendet wird, in Bezug auf wenigstens einen veränderlichen Betriebsparameter einer Kraftfahrzeugkomponente, die den Kühlmittelvolumenstrom beeinflusst, variiert.

- 55 21. Verfahren nach Anspruch 20, ferner umfassend automatisches Skalieren des Verhältnisses basierend auf einem Prozentsatz der gesamten klimatisierten Luft, die in den Fahrgastraum eingeführt wird und durch den Heizkern

durchtritt, und einer Gebläsedrehzahl, die klimatisierte Luft in den Fahrgastraum bläst.

22. Verfahren nach Anspruch 20, wobei das Verhältnis ferner auf einem Prozentsatz der gesamten klimatisierten Luft, die in den Fahrgastraum eingeführt wird und durch den Heizkern durchtritt, und einer Gebläsedrehzahl, die klimatisierte Luft in den Fahrgastraum bläst, basiert.

23. Verfahren nach Anspruch 20, wobei die Temperaturschätzung ferner auf einem effektiven Gesamtwärmeübertragungskoeffizienten des Heizkerns basiert.

24. Verfahren nach Anspruch 13, wobei die Schätzung für die Temperatur von Luft, die aus dem Heizkern austritt, auf einer gemessenen Temperatur von Luft, die in den Heizkern eintritt, basiert.

25. Verfahren nach Anspruch 13, wobei die Schätzung für die Temperatur von Luft, die aus dem Heizkern austritt, auf einer gemessenen Temperatur von Kühlmittel, das in den Heizkern eintritt, basiert.

26. Verfahren nach Anspruch 13, wobei die Schätzung für die Temperatur von Luft, die aus dem Heizkern austritt, auf einem Heizkernverteilungsfaktor basiert.

27. Verfahren nach Anspruch 1, umfassend:

automatisches Erhalten eines Wertes, der für eine Mix-Türposition bezeichnend ist;  
 automatisches Erhalten eines Wertes, der für einen Volumenstrom von Luft durch den Heizkern bezeichnend ist;  
 automatisches Erhalten eines Wertes, der für den ersten Volumenstrom von Kühlmittel bezeichnend ist;  
 automatisches Messen der Temperatur von Kühlmittel, bevor das Kühlmittel in den Heizkern eintritt;  
 automatisches Messen der Temperatur von Luft, bevor die Luft durch den Heizkern durchtritt;  
 automatisches Bestimmen einer Temperatur von Luft, die aus dem Heizkern austritt, basierend auf dem automatisch erhaltenen Wert, der für die Mix-Türposition bezeichnend ist, dem automatisch erhaltenen Wert, der für den Volumenstrom von Luft durch den Heizkern bezeichnend ist, dem automatisch erhaltenen Wert, der für den ersten Volumenstrom von Kühlmittel bezeichnend ist, der automatisch gemessenen Temperatur von Kühlmittel und der automatisch gemessenen Temperatur von Luft; und  
 automatisches Bestimmen des Temperaturunterschieds zwischen der automatisch gemessenen Temperatur des Kühlmittels, bevor das Kühlmittel in den Heizkern eintritt, und der automatisch bestimmten Temperatur von Luft, die aus dem Heizkern austritt.

28. Verfahren nach Anspruch 1, umfassend:

Verwenden eines Algorithmus wenigstens in Bezug auf die Gleichung:

$$T_{ao} = [(T_{ci} - (T_{ci} - T_{ai}) \cdot e^{-(UA/Cc \cdot (1 + Cc/Ch))}) / (1 + Cc/Ch)]$$

wobei

$T_{ao}$  = eine Temperatur von Luft, die aus dem Heizkern austritt,  
 $T_{ci}$  = eine Temperatur von Kühlmittel am Einfluss des Heizkerns,  
 $T_{ai}$  = eine Temperatur von Luft vor dem Eintreten in den Heizkern,  
 $Cc/Ch$  = ein veränderliches Verhältnis von Kühlmittelenthalpie je Grad und Heizkernenthalpie je Grad, und  
 $UA/Cc$  = ein veränderlicher Heizkernleistungsparameter basierend auf  $Cc/Ch$ ;

automatisches Bestimmen von  $T_{ao}$  von Luft, die durch den Heizkern durchtritt, unter Verwendung des Algorithmus; und  
 automatisches Bestimmen eines Temperaturunterschieds zwischen der Temperatur von Kühlmittel beim ersten Volumenstrom, bevor das Kühlmittel in einen Heizkern eintritt, und  $T_{ao}$ .

29. Verfahren nach Anspruch 28, wobei der Wert von  $Cc/Ch$ , der im Algorithmus verwendet wird, wenigstens basierend auf einer Gebläsedrehzahl und einem Kühlmittelvolumenstrom bestimmt wird.



30. Verfahren nach Anspruch 29, wobei der Wert von  $Cc/Ch$ , der im Algorithmus verwendet wird, ferner basierend auf einem Prozentsatz von Luft, die in den Fahrgastraum eingeführt wird und durch den Heizkern durchtritt, bestimmt wird.
- 5 31. Verfahren nach Anspruch 1, wenn zur automatischen Regelung des Klimas im Fahrgastraum des Kraftfahrzeugs verwendet, umfassend:
- automatisches Erhöhen und Herabsetzen des Volumenstroms von Kühlmittel, das in den Heizkern eintritt, basierend auf dem Temperaturunterschied zwischen der Temperatur des Kühlmittels, bevor das Kühlmittel in
- 10 den Heizkern eintritt, und der Temperatur von Luft, die aus dem Heizkern austritt.
32. Verfahren nach Anspruch 31, wobei der Temperaturunterschied ein geschätzter Temperaturunterschied ist.
33. Verfahren nach Anspruch 31, wobei ein Erhöhen des Volumenstroms von Kühlmittel auf einem Temperaturunter-
- 15 schied basiert, der durch Messen der Temperatur des Kühlmittels, das in den Heizkern eintritt, und der Temperatur der Luft, die aus dem Heizkern austritt, bestimmt wird.
34. Verfahren nach Anspruch 31, wobei die Temperatur des Kühlmittels durch Messen der Temperatur des Kühlmittels bestimmt wird, und wobei die Temperatur der Luft, die aus dem Heizkern austritt, durch Schätzen der Temperatur
- 20 der Luft, die aus dem Heizkern austritt, bestimmt wird.
35. Verfahren nach Anspruch 31, wobei ein Herabsetzen des Volumenstroms von Kühlmittel, das in den Heizkern eintritt, auf einer Schätzung eines Temperaturunterschieds zwischen der Temperatur des Kühlmittels, bevor das Kühlmittel in den Heizkern eintritt, und der Temperatur von Luft, die aus dem Heizkern austritt, basiert, der vorhanden
- 25 wäre, wenn ein Kühlmittelvolumenstrom nur durch wenigstens eine von einer Motorkühlmittelpumpendrehzahl und einer Temperatur eines Motors im Fahrzeug geregelt würde, wobei die Schätzung des Temperaturunterschieds niedriger als ein vorgegebener Temperaturunterschied ist.
36. Verfahren nach Anspruch 35, wobei der als Basis für die Erhöhung im Volumenstrom von Kühlmittel verwendete Temperaturunterschied zwischen der Temperatur des Kühlmittels, bevor das Kühlmittel in den Heizkern eintritt, und
- 30 der Temperatur von Luft, die aus dem Heizkern austritt, um einen vorgegebenen Betrag größer ist als der als Basis für die Herabsetzung im Volumenstrom von Kühlmittel verwendete geschätzte Temperaturunterschied zwischen der Temperatur des Kühlmittels, bevor das Kühlmittel in den Heizkern eintritt, und der Temperatur von Luft, die aus dem Heizkern austritt.
- 35 37. Verfahren nach Anspruch 31, wobei ein Erhöhen des Volumenstroms von Kühlmittel, das in den Heizkern eintritt, durch Aktivieren einer Zusatzvolumenstromfunktion erfolgt und ein Herabsetzen des Volumenstroms von Kühlmittel, das in den Heizkern eintritt, auf einer Schätzung eines Temperaturunterschieds zwischen der Temperatur des Kühlmittels, bevor das Kühlmittel in den Heizkern eintritt, und der Temperatur von Luft, die aus dem Heizkern austritt, basiert, der vorhanden wäre, wenn die Zusatzvolumenstromfunktion deaktiviert wäre.
- 40 38. Kühlmittelvolumenstromregelgerät, umfassend:
- einen elektronischen Prozessor (100) und einen Speicher (150), wobei der Speicher (150) einen Wert für einen ersten vorgegebenen Temperaturunterschied speichert, und wobei der Prozessor (100) so ausgelegt ist, dass
- 45 er den Volumenstrom von Motorkühlmittel durch einen Heizkern (400) in einem Kraftfahrzeug basierend auf einem automatisch bestimmten Temperaturunterschied zwischen der Temperatur von Kühlmittel bei einem ersten Volumenstrom, bevor das Kühlmittel in einen Heizkern (400) eintritt, und einer Temperatur von Luft, die aus dem Heizkern (400) austritt, automatisch einstellt, wobei
- 50 der Prozessor (100) ferner so ausgelegt ist, dass er automatisch eine Erhöhung im Volumenstrom des Kühlmittels auf einen zweiten Volumenstrom, der höher als der erste Volumenstrom ist, befiehlt, wenn der Temperaturunterschied größer als der gespeicherte Wert für den ersten vorgegebenen Temperaturunterschied ist.
39. Gerät nach Anspruch 38, wobei der Prozessor (100) ferner so ausgelegt ist, dass er Signale empfängt, die für
- 55 Temperaturmessungen des Kühlmittels, das in den Heizkern (400) eintritt, und der Luft, die aus dem Heizkern (400) austritt, bezeichnend sind, und wobei der Prozessor (100) so ausgelegt ist, dass er die empfangenen Signale verwendet, um den Temperaturunterschied zwischen der Temperatur von Kühlmittel, bevor das Kühlmittel in den Heizkern (400) eintritt, und der Temperatur von Luft, die aus dem Heizkern (400) austritt, zu bestimmen.

40. Gerät nach Anspruch 38, wobei der Prozessor (100) ferner so ausgelegt ist, dass er ein Signal empfängt, das für eine Temperaturmessung des Kühlmittels bezeichnend ist, das bei einem ersten Volumenstrom in den Heizkern (400) eintritt; und die Temperatur der Luft schätzt, die aus dem Heizkern (400) austritt.
- 5
41. Gerät nach Anspruch 38, wobei der Speicher (150) ferner einen Wert für einen zweiten vorgegebenen Temperaturunterschied speichert, und wobei der Prozessor (100) ferner so ausgelegt ist, dass er nach der Ausgabe des Befehls, den Kühlmittelvolumenstrom vom ersten Kühlmittelvolumenstrom auf den zweiten Kühlmittelvolumenstrom zu erhöhen, einen Temperaturunterschied zwischen der Temperatur von Kühlmittel, bevor das Kühlmittel in einen Heizkern (400) eintritt, und der Temperatur von Luft, die aus dem Heizkern (400) austritt, automatisch schätzt, als ob das Kühlmittel bei einem dritten Volumenstrom wäre, der niedriger als der zweite Volumenstrom ist; und einen Befehl ausgibt, den Volumenstrom des Kühlmittels auf etwa den dritten Volumenstrom zu reduzieren, wenn der geschätzte Temperaturunterschied geringer als der gespeicherte Wert des zweiten vorgegebenen Temperaturunterschieds ist.
- 10
- 15
42. Gerät nach Anspruch 41, wobei der gespeicherte Wert des ersten vorgegebenen Temperaturunterschieds größer als der gespeicherte Wert des zweiten vorgegebenen Temperaturunterschieds ist.
- 20
43. Gerät nach Anspruch 41, wobei der Prozessor (100) ferner so ausgelegt ist, dass er nach der Ausgabe des Befehls, den Volumenstrom des Kühlmittels auf etwa den dritten Volumenstrom zu reduzieren, einen zweiten Temperaturunterschied zwischen der Temperatur des Kühlmittels, bevor das Kühlmittel in den Heizkern (400) eintritt, und der Temperatur von Luft, die aus dem Heizkern (400) austritt, basierend auf gemessenen Temperaturen des Kühlmittels, das in den Heizkern (400) eintritt, und der Temperatur der Luft, die aus dem Heizkern (400) austritt, automatisch bestimmt; und automatisch einen Befehl ausgibt, den Volumenstrom des Kühlmittels zu erhöhen, wenn der zweite Temperaturunterschied größer als der gespeicherte Wert des ersten vorgegebenen Temperaturunterschieds ist.
- 25
44. Gerät nach Anspruch 38, ferner umfassend:
- 30
- einen Zeitmesser (120); wobei der Speicher (150) ferner einen Wert für einen vorgegebenen Zeitraum speichert; und wobei der Prozessor (100) ferner so ausgelegt ist, dass er einen Befehl ausgibt, den Volumenstrom des Kühlmittels vom zweiten Volumenstrom auf einen dritten Volumenstrom, der niedriger als der zweite Volumenstrom ist, herabzusetzen, nachdem das Kühlmittel für einen Zeitraum, der durch den Zeitmesser (120) gemessen wird und größer als der Wert oder gleich dem Wert des vorgegebenen Zeitraums ist, der im Speicher gespeichert ist, beim zweiten Volumenstrom strömt.
- 35
45. Gerät nach Anspruch 44, wobei der Prozessor (100) ferner so ausgelegt ist, dass er nach der Ausgabe des Befehls, den Volumenstrom des Kühlmittels vom zweiten Volumenstrom auf den dritten Volumenstrom herabzusetzen, einen zweiten Temperaturunterschied zwischen der Temperatur von Kühlmittel, bevor das Kühlmittel in den Heizkern (400) eintritt, und der Temperatur von Luft, die aus dem Heizkern (400) austritt, automatisch bestimmt; und automatisch einen Befehl ausgibt, den Volumenstrom des Kühlmittels zu erhöhen, wenn der automatisch bestimmte Temperaturunterschied größer als der gespeicherte Wert des ersten vorgegebenen Temperaturunterschieds ist.
- 40
- 45
46. Vorrichtung zum automatischen Regeln des Klimas in einem Fahrgastraum eines Kraftfahrzeugs, umfassend:
- ein Kühlmittelvolumenstromregelgerät nach Anspruch 38, wobei der Heizkern (400) so ausgelegt ist, dass er dem Fahrgastraum beheizte Luft zuführt, um eine gewünschte Innentemperatur zu erreichen
- 50
47. Vorrichtung nach Anspruch 46, wobei das Kühlmittelvolumenstromregelgerät eine Hilfspumpe (300) umfasst.
- 55
48. Kraftfahrzeug mit einem Gerät nach Anspruch 38.
49. Gerät nach Anspruch 38, wobei der Speicher (150) wenigstens einen Algorithmus basierend auf einer Gleichung speichert, um die Temperatur von Luft, die aus dem Heizkern (400) austritt, automatisch zu bestimmen, wobei die Gleichung auf Variablen basiert, die umfassen:

- eine Temperatur von Luft, die aus dem Heizkern austritt,  
eine Temperatur von Kühlmittel am Einlass des Heizkerns (400),  
eine Temperatur von Luft vor dem Eintreten in den Heizkern (400),  
ein veränderliches Verhältnis von Kühlmittelenthalpie je Grad und Heizkernenthalpie je Grad,  $C_c/C_h$ , und  
einen veränderlichen Heizkernleistungsparameter basierend auf  $C_c/C_h$ ,  
wobei  
der elektronische Prozessor (100) so ausgelegt ist, dass er  
die Temperatur von Luft, die den Heizkern (400) verlässt, unter Verwendung des Algorithmus automatisch  
bestimmt;  
einen Temperaturunterschied zwischen der Temperatur von Kühlmittel bei einem ersten Volumenstrom, bevor  
das Kühlmittel in den Heizkern (400) eintritt, und der Temperatur von Luft, die den Heizkern (400) verlässt,  
automatisch bestimmt, und  
automatisch einen Befehl ausgibt, den Volumenstrom des Kühlmittels auf einen zweiten Volumenstrom, der  
hoher als der erste Volumenstrom ist, zu erhöhen, wenn der Temperaturunterschied größer als der gespeicherte  
Wert des vorgegebenen Temperaturunterschieds ist.
50. Gerät nach Anspruch 49, wobei der Speicher (150) eine Mehrzahl von Werten von  $C_c/C_h$  in Bezug auf Gebläse-  
drehzahl und Kühlmittelvolumenstrom speichert, und wobei der Prozessor (100) so ausgelegt ist, dass er einen Wert von  
 $C_c/C_h$  basierend auf einer eingegebenen Gebläsedrehzahl und einem eingegebenen Kühlmittelvolumenstrom aus-  
wählt.
51. Gerät nach Anspruch 49, wobei der Speicher (150) eine Mehrzahl von Werten von  $C_c/C_h$  in Bezug auf Gebläse-  
drehzahl, Kühlmittelvolumenstrom und einen Prozentsatz von Luft, die in den Fahrgastraum eingeführt wird und  
durch den Heizkern (400) durchtritt, speichert, und wobei der Prozessor (100) so ausgelegt ist, dass er einen Wert  
von  $C_c/C_h$  basierend auf einer eingegebenen Gebläsedrehzahl, einem eingegebenen Kühlmittelvolumenstrom und  
einem eingegebenen Prozentsatz von Luft, die in den Fahrgastraum eingeführt wird und durch den Heizkern (400)  
durchtritt, auswählt.
52. Verfahren nach Anspruch 31, wobei ein Herabsetzen des Volumenstroms von Kühlmittel, das in den Heizkern  
eintritt, auf einer Schätzung eines Temperaturunterschieds zwischen der Temperatur des Kühlmittels, bevor das  
Kühlmittel in den Heizkern eintritt, und der Temperatur von Luft, die aus dem Heizkern austritt, basiert, der vorhanden  
wäre, wenn der Kühlmittelvolumenstrom nur durch die normale Motorkühlmittelpumpe geregelt würde, wobei die  
Schätzung des Temperaturunterschieds niedriger als ein vorgegebener Temperaturunterschied ist.

## Revendications

1. Procédé pour régler automatiquement le débit d'écoulement d'un fluide de refroidissement de moteur au travers  
d'un noyau de chauffage dans une automobile, comprenant
- la détermination automatique d'une différence de température entre la température du fluide de refroidissement  
à un premier débit d'écoulement avant que le fluide de refroidissement n'entre dans un noyau de chauffage et  
une température de l'air qui sort du noyau de chauffage; et  
l'augmentation automatique du débit d'écoulement du fluide de refroidissement jusqu'à un second débit d'écou-  
lement supérieur au premier débit d'écoulement si la différence de température est supérieure à une première  
différence de température prédéterminée.
2. Procédé selon la revendication 1, dans lequel la différence de température est déterminée en mesurant les tempé-  
ratures du fluide de refroidissement qui entre dans le noyau de chauffage et de l'air qui sort du noyau de chauffage
3. Procédé selon la revendication 1, dans lequel la température du fluide de refroidissement au premier débit d'écou-  
lement est déterminée en mesurant la température du fluide de refroidissement et dans lequel la température de  
l'air qui sort du noyau de chauffage est déterminée en estimant la température de l'air qui sort du noyau de chauffage.
4. Procédé selon la revendication 1, comprenant en outre:
- après l'augmentation du débit d'écoulement de fluide de refroidissement du premier débit d'écoulement de  
fluide de refroidissement, l'estimation automatique d'une différence de température entre la température du

fluide de refroidissement avant que le fluide de refroidissement n'entre dans le noyau de chauffage et la température de l'air qui sort du noyau de chauffage comme si le fluide de refroidissement était à un troisième débit d'écoulement inférieur au second débit d'écoulement; et  
la différence de température estimée est inférieure à une seconde différence de température prédéterminée, la réduction de débit d'écoulement du fluide de refroidissement jusqu'à environ le troisième débit d'écoulement.

5 5. Procédé selon la revendication 4, dans lequel la première différence de température prédéterminée est supérieure à la seconde différence de température prédéterminée.

10 6. Procédé selon la revendication 5, dans lequel la première différence de température prédéterminée est d'environ 20°C.

7. Procédé selon la revendication 4, dans lequel la première différence de température prédéterminée est d'environ 1/4 supérieure à la seconde différence de température prédéterminée.

15 8. Procédé selon la revendication 4, comprenant en outre:

après la réduction du débit d'écoulement du fluide de refroidissement jusqu'à environ le troisième débit d'écoulement, la détermination automatique d'une seconde différence de température entre la température de fluide de refroidissement avant que le fluide de refroidissement n'entre dans le noyau de chauffage et une température de l'air qui sort du noyau de chauffage en mesurant la température du fluide de refroidissement qui entre dans le noyau de chauffage et la température de l'air qui sort du noyau de chauffage; et  
l'augmentation automatique du débit d'écoulement du fluide de refroidissement si la seconde différence de température est supérieure à la première différence de température prédéterminée.

25 9. Procédé selon la revendication 1, comprenant en outre:

la diminution du débit d'écoulement du fluide de refroidissement du second débit d'écoulement jusqu'à un troisième débit d'écoulement inférieur au second débit d'écoulement après que le fluide de refroidissement a circulé au second débit d'écoulement pendant une période temporelle prédéterminée.

30 10. Procédé selon la revendication 9, comprenant en outre:

après la diminution du débit d'écoulement du fluide de refroidissement du second débit d'écoulement jusqu'à un troisième débit d'écoulement, la détermination automatique d'une seconde différence de température entre la température du fluide de refroidissement avant que le fluide de refroidissement n'entre dans un noyau de chauffage et une température de l'air qui sort du noyau de chauffage; et  
l'augmentation automatique du débit d'écoulement du fluide de refroidissement si la différence de température est supérieure à la première différence de température prédéterminée.

40 11. Procédé selon la revendication 10, dans lequel la seconde différence de température est déterminée en mesurant la température du fluide de refroidissement qui entre dans le noyau de chauffage et la température de l'air qui sort du noyau de chauffage.

45 12. Procédé pour contrôler automatiquement la température ambiante dans une cabine d'une automobile, comprenant:

le réglage automatique du débit d'écoulement d'un fluide de refroidissement de moteur au travers d'un noyau de chauffage au moyen d'un procédé selon l'une quelconque des revendications précédentes; et  
la fourniture d'air chauffé dans la cabine depuis le noyau de chauffage.

50 13. Procédé selon la revendication 1 ou 12, dans lequel la température de l'air qui sort du noyau de chauffage est estimée.

14. Procédé selon la revendication 13, dans lequel l'estimation pour la température de l'air qui sort du noyau de chauffage est basée sur le pourcentage de l'air conditionné total introduit à l'intérieur de la cabine qui passe au travers du noyau de chauffage.

55 15. Procédé selon la revendication 13, dans lequel l'estimation pour la température de l'air qui sort du noyau de chauffage est basée sur une vitesse de ventilateur qui souffle de l'air conditionné à l'intérieur de la cabine.

16. Procédé selon la revendication 14, dans lequel l'estimation pour la température de l'air qui sort du noyau de chauffage est basée sur le débit massique de l'air qui passe au travers du noyau de chauffage.
17. Procédé selon la revendication 13, dans lequel l'estimation pour la température de l'air qui sort du noyau de chauffage est basée sur des données empiriques obtenues au préalable concernant au moins un paramètre opératoire d'un composant d'automobile affectant le débit d'écoulement de fluide de refroidissement.
18. Procédé selon la revendication 13, dans lequel l'estimation pour la température de l'air qui sort du noyau de chauffage est basée sur l'enthalpie par degré du fluide de refroidissement qui circule au travers du noyau de chauffage et sur l'enthalpie par degré de l'air qui circule au travers du noyau de chauffage.
19. Procédé selon la revendication 18, dans lequel l'estimation pour la température de l'air qui sort du noyau de chauffage est basée sur un rapport prédéterminé de l'enthalpie par degré du fluide de refroidissement qui circule au travers du noyau de chauffage et de l'enthalpie par degré de l'air qui circule au travers du noyau de chauffage.
20. Procédé selon la revendication 19, dans lequel le rapport prédéterminé utilisé en tant que base pour estimer la température de l'air qui sort du noyau de chauffage varie en fonction d'au moins un paramètre opératoire variable d'un composant d'automobile qui affecte le débit d'écoulement du fluide de refroidissement.
21. Procédé selon la revendication 20, comprenant en outre la mise à l'échelle automatique du rapport sur la base d'un pourcentage de l'air conditionné total introduit dans la cabine qui passe au travers du noyau de chauffage et sur la base d'une vitesse de ventilateur qui souffle de l'air conditionné à l'intérieur de la cabine.
22. Procédé selon la revendication 20, dans lequel le rapport est en outre basé sur un pourcentage de l'air conditionné total introduit à l'intérieur de la cabine qui passe au travers du noyau de chauffage et sur la base d'une vitesse de ventilateur qui souffle de l'air conditionné à l'intérieur de la cabine.
23. Procédé selon la revendication 20, dans lequel l'estimation de température est en outre basée sur un coefficient de transfert thermique global efficace du noyau de chauffage.
24. Procédé selon la revendication 13, dans lequel l'estimation pour la température de l'air qui sort du noyau de chauffage est basée sur une température mesurée de l'air qui entre dans le noyau de chauffage.
25. Procédé selon la revendication 13, dans lequel l'estimation pour la température de l'air qui sort du noyau de chauffage est basée sur une température mesurée du fluide de refroidissement qui entre dans le noyau de chauffage.
26. Procédé selon la revendication 13, dans lequel l'estimation pour la température de l'air qui sort du noyau de chauffage est basée sur un facteur de distribution de noyau de chauffage.
27. Procédé selon la revendication 1, incluant  
l'obtention automatique d'une valeur indicative d'une position de volet de mélange;  
l'obtention automatique d'une valeur indicative d'un débit d'écoulement de l'air au travers du noyau de chauffage;  
l'obtention automatique d'une valeur indicative du premier débit d'écoulement du fluide de refroidissement;  
la mesure automatique de la température du fluide de refroidissement avant que le fluide de refroidissement n'entre dans le noyau de chauffage;  
la mesure automatique de la température de l'air avant que l'air ne passe au travers du noyau de chauffage;  
la détermination automatique d'une température de l'air qui sort du noyau de chauffage sur la base de la valeur obtenue automatiquement indicative de la position de volet de mélange, de la valeur obtenue automatiquement indicative du débit d'écoulement de l'air au travers du noyau de chauffage, de la valeur obtenue automatiquement indicative du premier débit d'écoulement du fluide de refroidissement, de la température mesurée automatiquement du fluide de refroidissement et de la température mesurée automatiquement de l'air; et  
la détermination automatique de la différence de température entre la température mesurée automatiquement du fluide de refroidissement avant que le fluide de refroidissement n'entre dans le noyau de chauffage et la température déterminée automatiquement de l'air qui sort du noyau de chauffage.
28. Procédé selon la revendication 1, incluant l'utilisation d'un algorithme se rapportant au moins à l'équation

$$T_{ao} = [(T_{ci} - (T_{ci} - T_{ai}) \cdot e^{(-UA/Cc \cdot (1 + Cc/Ch))}) / (1 + Cc/Ch)]$$

5 où:

$T_{ao}$  = une température de l'air qui sort du noyau de chauffage,

$T_{ci}$  = une température du fluide de refroidissement au niveau de l'entrée du noyau de chauffage,

$T_{ai}$  = une température de l'air avant son entrée dans le noyau de chauffage,

10  $Cc/Ch$  = un rapport variable de l'enthalpie du fluide de refroidissement par degré et de l'enthalpie du noyau de chauffage par degré, et

$UA/Cc$  = un paramètre de performance de noyau de chauffage variable basé sur  $Cc/Ch$ ;

la détermination automatique de la température  $T_{ao}$  de l'air qui passe au travers du noyau de chauffage en utilisant l'algorithme; et

15 la détermination automatique d'une différence de température entre la température du fluide de refroidissement au premier débit d'écoulement avant que le fluide de refroidissement n'entre dans un noyau de chauffage et la température  $T_{ao}$ .

20 29. Procédé selon la revendication 28, dans lequel la valeur de  $Cc/Ch$  utilisée au niveau de l'algorithme est déterminée au moins sur la base d'une vitesse de ventilateur et d'un débit d'écoulement du fluide de refroidissement.

30 30. Procédé selon la revendication 29, dans lequel la valeur de  $Cc/Ch$  utilisée au niveau de l'algorithme est en outre basée sur un pourcentage d'air introduit à l'intérieur de la cabine qui passe au travers du noyau de chauffage.

25 31. Procédé selon la revendication 1, lorsqu'il est utilisé pour contrôler automatiquement l'atmosphère ambiante dans la cabine de l'automobile, incluant:

l'augmentation et la diminution automatiques du débit d'écoulement du fluide de refroidissement qui entre dans le noyau de chauffage sur la base de la différence de température entre la température du fluide de refroidissement avant que le fluide de refroidissement n'entre dans le noyau de chauffage et la température de l'air qui sort du noyau de chauffage.

32. Procédé selon la revendication 31, dans lequel la différence de température est une différence de température estimée.

35 33. Procédé selon la revendication 31, dans lequel l'augmentation du débit d'écoulement du fluide de refroidissement est basée sur une différence de température qui est déterminée en mesurant la température du fluide de refroidissement qui entre dans le noyau de chauffage et la température de l'air qui sort du noyau de chauffage.

40 34. Procédé selon la revendication 31, dans lequel la température du fluide de refroidissement est déterminée en mesurant la température du fluide de refroidissement et dans lequel la température de l'air qui sort du noyau de chauffage est déterminée en estimant la température de l'air qui sort du noyau de chauffage.

35 35. Procédé selon la revendication 31, dans lequel la diminution du débit d'écoulement du fluide de refroidissement qui entre dans le noyau de chauffage est basée sur une estimation d'une différence de température entre la température du fluide de refroidissement avant que le fluide de refroidissement n'entre dans le noyau de chauffage et la température de l'air qui sort du noyau de chauffage qui serait présente si le débit d'écoulement de fluide de refroidissement était seulement commandé par au moins un élément pris parmi une vitesse de pompe de fluide de refroidissement de moteur et une température d'un moteur dans l'automobile, l'estimation de différence de température étant inférieure à une différence de température prédéterminée.

36. Procédé selon la revendication 35, dans lequel la différence de température entre la température du fluide de refroidissement avant son entrée dans le noyau de chauffage et la température de l'air qui sort du noyau de chauffage utilisée pour baser l'augmentation du débit d'écoulement du fluide de refroidissement est supérieure, d'une valeur prédéterminée, à la différence de température estimée entre la température du fluide de refroidissement avant que le fluide de refroidissement n'entre dans le noyau de chauffage et la température de l'air qui sort du noyau de chauffage utilisée pour baser la diminution du débit d'écoulement du fluide de refroidissement.

37. Procédé selon la revendication 31, dans lequel l'augmentation du débit d'écoulement du fluide de refroidissement qui entre dans le noyau de chauffage est réalisée en activant une fonction de circulation supplémentaire et la diminution du débit d'écoulement du fluide de refroidissement qui entre dans le noyau de chauffage est basée sur une estimation d'une différence de température entre la température du fluide de refroidissement avant que le fluide de refroidissement n'entre dans le noyau de chauffage et la température de l'air qui sort du noyau de chauffage qui serait présente si la fonction de circulation supplémentaire était désactivée.
38. Dispositif de commande de circulation de fluide de refroidissement, comprenant:
- un processeur électronique (100) et une mémoire (150), dans lequel la mémoire (150) stocke une valeur pour une première différence de température prédéterminée et dans lequel le processeur (100) est adapté pour régler automatiquement le débit d'écoulement du fluide de refroidissement de moteur au travers d'un noyau de chauffage (400) dans une automobile sur la base de:
- une différence de température déterminée automatiquement entre la température du fluide de refroidissement à un premier débit d'écoulement avant que le fluide de refroidissement n'entre dans un noyau de chauffage (400) et une température de l'air qui sort du noyau de chauffage (400), dans lequel:
- le processeur (100) est en outre adapté pour commander automatiquement une augmentation du débit d'écoulement du fluide de refroidissement jusqu'à un second débit d'écoulement supérieur au premier débit d'écoulement si la différence de température est supérieure à la valeur stockée pour la première différence de température prédéterminée.
39. Dispositif selon la revendication 38, dans lequel le processeur (100) est en outre adapté pour recevoir des signaux indicatifs de mesures de la température du fluide de refroidissement qui entre dans le noyau de chauffage (400) et de la température de l'air qui sort du noyau de chauffage (400) et dans lequel le processeur (100) est adapté pour utiliser les signaux reçus pour déterminer automatiquement la différence de température entre la température du fluide de refroidissement avant que le fluide de refroidissement n'entre dans le noyau de chauffage (400) et la température de l'air qui sort du noyau de chauffage (400).
40. Dispositif selon la revendication 38, dans lequel le processeur (100) est en outre adapté pour:
- recevoir un signal indicatif d'une mesure de température du fluide de refroidissement qui entre dans le noyau de chauffage (400) au premier débit d'écoulement; et
- estimer la température de l'air qui sort du noyau de chauffage (400).
41. Dispositif selon la revendication 38, dans lequel la mémoire (150) stocke en outre une valeur pour une seconde différence de température prédéterminée et dans lequel le processeur (100) est en outre adapté pour:
- estimer automatiquement une différence de température, après délivrance de la commande pour augmenter le débit d'écoulement du fluide de refroidissement du premier débit d'écoulement de fluide de refroidissement jusqu'au second débit d'écoulement de fluide de refroidissement, entre la température du fluide de refroidissement avant que le fluide de refroidissement n'entre dans un noyau de chauffage (400) et la température de l'air qui sort du noyau de chauffage (400) comme si le fluide de refroidissement était à un troisième débit d'écoulement inférieur au second débit d'écoulement; et
- délivrer une commande pour réduire le débit d'écoulement du fluide de refroidissement jusqu'à environ le troisième débit d'écoulement si la différence de température estimée est inférieure à la valeur stockée de la seconde différence de température prédéterminée.
42. Dispositif selon la revendication 41, dans lequel la valeur stockée de la première différence de température prédéterminée est supérieure à la valeur stockée de la seconde différence de température prédéterminée.
43. Dispositif selon la revendication 41, dans lequel le processeur (100) est en outre adapté pour:
- déterminer automatiquement une seconde différence de température, après délivrance de la commande qui réduit le débit d'écoulement du fluide de refroidissement jusqu'à environ le troisième débit d'écoulement, entre la température du fluide de refroidissement avant que le fluide de refroidissement n'entre dans le noyau de chauffage (400) et la température de l'air qui sort du noyau de chauffage (400) sur la base de la température mesurée du fluide de refroidissement qui entre dans le noyau de chauffage (400) et de la température de l'air

qui sort du noyau de chauffage (400), et délivrer automatiquement une commande pour augmenter le débit d'écoulement du fluide de refroidissement si la seconde différence de température est supérieure à la valeur stockée de la première différence de température prédéterminée.

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44. Dispositif selon la revendication 38, comprenant en outre:

une minuterie (120), dans lequel la mémoire (150) stocke en outre une valeur pendant une période temporelle prédéterminée, et dans lequel le processeur (100) est en outre adapté pour délivrer une commande pour diminuer le débit d'écoulement du fluide de refroidissement du second débit d'écoulement jusqu'à un troisième débit d'écoulement inférieur au second débit d'écoulement après que le fluide de refroidissement a circulé au second débit d'écoulement pendant une période temporelle mesurée par la minuterie (120) qui est supérieure ou égale à la valeur de la période temporelle prédéterminée stockée dans la mémoire.

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45. Dispositif selon la revendication 44, dans lequel le processeur (100) est en outre adapté pour:

déterminer automatiquement une seconde différence de température, après délivrance de la commande pour diminuer le débit d'écoulement du fluide de refroidissement du second débit d'écoulement jusqu'au troisième débit d'écoulement, entre la température du fluide de refroidissement avant que le fluide de refroidissement n'entre dans le noyau de chauffage (400) et la température de l'air qui sort du noyau de chauffage (400); et délivrer automatiquement une commande pour augmenter le débit d'écoulement du fluide de refroidissement si la différence de température déterminée automatiquement est supérieure à la valeur stockée de la première différence de température prédéterminée.

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46. Appareil pour commander automatiquement l'atmosphère ambiante dans une cabine d'une automobile, comprenant:

un dispositif de commande de circulation de fluide de refroidissement selon la revendication 38, dans lequel le noyau de chauffage (400) est adapté pour fournir de l'air chauffé dans la cabine afin de réaliser une température intérieure souhaitée.

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47. Appareil selon la revendication 46, dans lequel le dispositif de commande de circulation de fluide de refroidissement comprend une pompe auxiliaire (300).

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48. Automobile comportant le dispositif de la revendication 38.

49. Dispositif selon la revendication 38, dans lequel la mémoire (150) stocke au moins un algorithme basé sur une équation pour déterminer automatiquement la température de l'air qui sort du noyau de chauffage (400), l'équation étant basée sur des variables incluant:

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une température de l'air qui sort du noyau de chauffage;  
une température du fluide de refroidissement au niveau de l'entrée du noyau de chauffage (400);  
une température de l'air avant son entrée sur le noyau de chauffage (400);  
un rapport variable de l'enthalpie de fluide de refroidissement par degré et de l'enthalpie de noyau de chauffage par degré, soit  $Cc/Ch$ , et  
un paramètre de performance de noyau de chauffage variable basé sur  $Cc/Ch$ , dans lequel:

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le processeur électronique (100) est adapté pour:

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déterminer automatiquement la température de l'air qui quitte le noyau de chauffage (400) en utilisant l'algorithme;  
déterminer automatiquement une différence de température entre la température du fluide de refroidissement à un premier débit d'écoulement avant que le fluide de refroidissement n'entre dans le noyau de chauffage (400) et la température de l'air qui quitte le noyau de chauffage (400); et  
délivrer automatiquement une commande pour augmenter le débit d'écoulement du fluide de refroidissement jusqu'à un second débit d'écoulement supérieur au premier débit d'écoulement si la différence de température est supérieure à la valeur stockée de la différence de température prédéterminée.

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## EP 1 574 370 B1

50. Dispositif selon la revendication 49, dans lequel la mémoire (150) stocke une pluralité de valeurs de Cc/Ch se rapportant à une vitesse de ventilateur et à un débit d'écoulement de fluide de refroidissement et dans lequel le processeur est adapté pour sélectionner une valeur de Cc/Ch sur la base d'une vitesse de ventilateur entrée et d'un débit d'écoulement de fluide de refroidissement entré.

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51. Dispositif selon la revendication 49, dans lequel la mémoire (150) stocke une pluralité de valeurs de Cc/Ch se rapportant à une vitesse de ventilateur, à un débit d'écoulement de fluide de refroidissement et à un pourcentage d'air introduit dans la cabine qui passe au travers du noyau de chauffage (400) et dans lequel le processeur (100) est adapté pour sélectionner une valeur de Cc/Ch sur la base d'une vitesse de ventilateur entrée, d'un débit d'écoulement de fluide de refroidissement entré et d'un pourcentage entré d'air introduit à l'intérieur de la cabine qui passe au travers du noyau de chauffage (400).

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52. Procédé selon la revendication 31, dans lequel la diminution du débit d'écoulement du fluide de refroidissement qui entre dans le noyau de chauffage est basée sur une estimation d'une différence de température entre la température du fluide de refroidissement avant que le fluide de refroidissement n'entre dans le noyau de chauffage et la température de l'air qui sort du noyau de chauffage, qui serait présente si le débit d'écoulement de fluide de refroidissement est seulement commandé par la pompe de fluide de refroidissement normale de moteur, l'estimation de différence de température étant inférieure à une différence de température prédéterminée.

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FIG.1

ENGINE RPM	1122	1459	1836	2370	2913	3426	3913	4482
BLOWER VOLTAGE	13.4	13.4	13.4	13.4	13.4	13.3	13.3	13.2
TELL	81.2	82.0	82.3	83.1	83.1	82.6	82.4	81.2
TWO	67.4	71.2	73.4	75.5	76.8	77.5	77.9	77.4
EVAP. AIR IN TEMP.	-8.0	-5.9	-7.8	-9.8	-10.9	-10.5	-9.9	-8.4
EVAP. AIR OUT TEMP.	-7.5	-5.4	-7.1	-9.0	-10.3	-9.8	-9.4	-7.9
AMBIENT TEMP.	-17.8	-16.5	-18.1	-18.2	-19.0	-19.0	-18.1	-17.6
FOOT OUTLET LEFT	60.2	65.8	68.4	70.4	71.4	72.2	72.7	72.4
FOOT OUTLET RIGHT	58.4	63.4	65.8	67.7	68.6	69.4	69.9	69.6
Cc/Ch UA/Cc	0.206094	0.152766	0.119559	0.0946	0.078001	0.063267	0.055224	0.047558
	1.981384	2.240239	2.375651	2.4126	2.437504	2.469697	2.487412	2.510086
					UA/Cc			
OUTLET TEMP. EST	59.6	64.1	66.7	69.0	70.2	71.1	71.6	71.3
DEVIATION	0.4	0.5	0.5	0.1	0.2	0.3	0.3	0.3

**FIG.2****TOTAL CABIN AIR VOLUME FLOW RATE TABLE**

BLOWER VOLTAGE	MIX PERCENTAGE					
	0%	20%	40%	60%	80%	100%
4	3.2	3.0	2.7	2.3	2.0	1.7
6	5.0	4.8	4.3	3.7	3.1	2.7
8	6.4	6.1	5.4	4.6	4.0	3.4
10	7.5	7.1	6.3	5.5	4.7	4.0
12	8.5	8.1	7.2	6.2	5.3	4.5
14	9.3	8.9	7.9	6.8	5.8	5.0

**FIG.3****VOLUME FLOW RATE THROUGH HEATER CORE**

BLOWER VOLTAGE	MIX PERCENTAGE					
	0%	20%	40%	60%	80%	100%
4	0.0	0.6	1.1	1.4	1.6	1.7
6	0.0	1.0	1.7	2.2	2.5	2.7
8	0.0	1.2	2.2	2.8	3.2	3.4
10	0.0	1.4	2.5	3.3	3.7	4.0
12	0.0	1.6	2.9	3.7	4.2	4.5
14	0.0	1.8	3.2	4.1	4.6	5.0

**FIG.4****% OF REFERENCE AIRFLOW PASSING THOUGH CORE**

BLOWER VOLTAGE	MIX PERCENTAGE					
	0%	20%	40%	60%	80%	100%
4	0%	12%	22%	28%	32%	35%
6	0%	20%	35%	45%	51%	55%
8	0%	25%	44%	57%	65%	70%
10	0%	29%	52%	67%	76%	82%
12	0%	33%	58%	75%	86%	93%
14	0%	36%	64%	83%	95%	102%

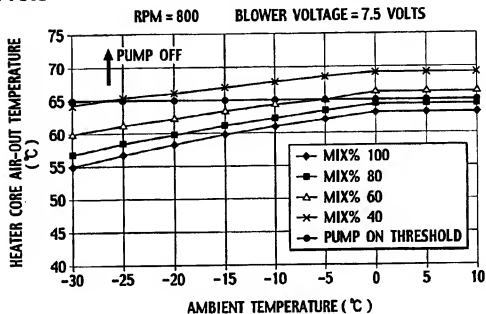
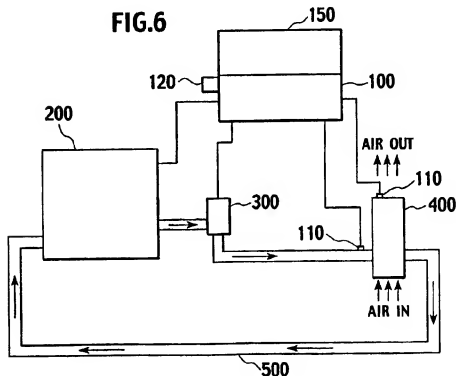
**FIG.5** HEATER CORE AIR-OUT TEMP. PERFORMANCE (85°C HWI)**FIG.6**

FIG.7

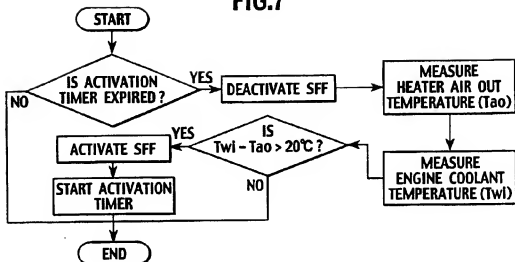


FIG.8

